

SIDE VIEW & TYP. SECTION IN SPAN

UNDRAPED PATTERN

**₩**P € EXTERIOR GIRDER — 1'-0'' TOP OF SLAB-3" 41/2" - END OF GIRDERS OUTSIDE FACE **→**P END VIEW SECTION P

### PILASTER DETAILS AT PIERS

# \_#4 BAR AT TOP OF GIRDER BOT. OF GIRDER

### TOP VIEW OF GIRDER ENDS

SYM. ABOUT

#### GIRDER NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL BE TROWEL FINISHED.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

PRESTRESSING STRANDS SHALL BE 0.5"4 - 7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 psi AND SHALL BE FLUSH WITH THE ENDS OF THE GIRDER.

BEND EACH END OF #4 STIRRUPS 41/2" AND #6 STIRRUPS 61/2".

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

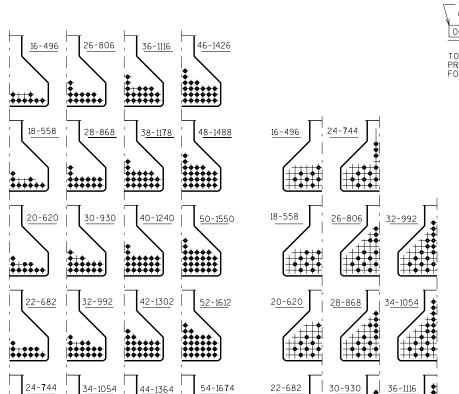
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT, IF THE FABRICATOR WANTS TO BUILD A BAR STEEL CAGE BY WELDING LONGITUDINAL REINFORCEMENT TO THE #4 STIRRUPS, 2 OPTIONS ARE AVAILABLE:

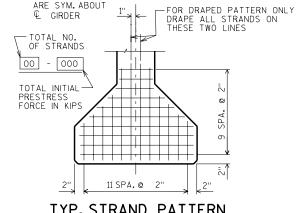
- 1. USE ASTM A706, GRADE 60 REINFORCEMENT AND THE STIRRUP SPACING AS SHOWN ON THE PLANS.
- 2. USE ASTM A615, GRADE 40 REINFORCEMENT AND A MODIFIED STIRRUP SPACING SUBMITTED TO AND APPROVED BY THE STRUCTURES DEVELOPMENT SECTION.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION

WELDED WIRE FABRIC SHALL CONFORM TO THE REQUIREMENTS

ENDS OF STRANDS SHALL BE PAINTED WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (THIS APPLIES ONLY TO THOSE ENDS OF GIRDERS THAT ARE

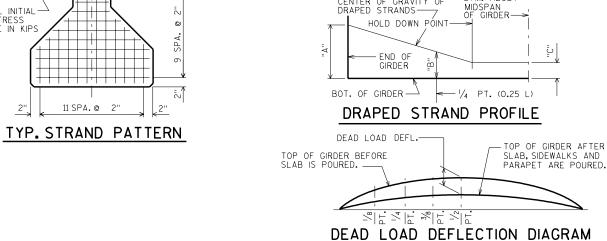


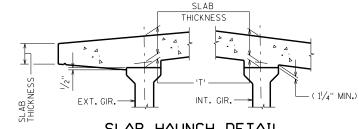


ALL PATTERNS -

(A) DETAIL TYP, AT EACH END

(B) 2-BARS BEND DOWN 16 BAR DIA. AT ENDS





## SLAB HAUNCH DETAIL

IF  $1\,{}^{\prime}\!\!/_{\!\!\!\!/}$  MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY BRIDGE OFFICE FOR HAUNCH HEIGHTS OVER 4".

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S, AT  $\P$ . OF SUBSTRUCTURE UNITS & AT 1/8 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

- TOP OF DECK ELEV. AT FINAL GRADE TOP OF GIRDER ELEVATION
- SLAB THICKNESS
- = HAUNCH HEIGHT 'T

MUMINIM →	CYLINDER	STRENGTH	OF	CONCRETE	0	TIME	OF	TRANSFER	OF	PRESTRESS	FORCE.
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CENTER OF GRAVITY OF

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	CIDDED	DEAD LOAD DEFL. (IN.) CO					CONC.		DRAPED PATTERN UNDRAPED PATTERN							
SPAN	GIRDER LENGTH "L"	1/8	1/4	3/8		STRGTH.	"P"	DIA. OF STRAND	TOTAL NO.OF STRANDS	f'ci (P.S.I.) *	"A"	( IN. "B" MIN.	.) "B" MAX.	"C"	TOTAL NO. OF STRANDS	f'ci (P.S.I.) <del>X</del>

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	NO.	DATE		REVISION								
	STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION											
4	STRUCTURE											
+	CON SPE		1996	DRAWN BY		PLANS CK'D.		I DCN				
	5	4" P	RESTR	SHEI		F= G54						
	GIRDER DETAILS											

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DRAPED PATTERN

BEVELED ANCHOR —— PLATE. SEE 'BEARING

DETAILS' SHT.